

Bibliography - COFFEE

„▷ Which Is the Most Eco-Friendly Coffee Machine? ☕ | Guide 2021“. *Top Coffee Makers*, 10. September 2020, <https://coffeemaker.top/which-is-the-most-eco-friendly-coffee-machine>.

„9 Best Reusable Coffee Cups That Aren't Adding to Landfill“. *The Independent*, 23. Dezember 2020, <https://www.independent.co.uk/extras/indybest/house-garden/coffee/best-reusable-coffee-cups-a9393481.html>.

„A Brief History of How Plastic Straws Took over the World“. *Environment*, 2. Januar 2019, <https://www.nationalgeographic.com/environment/2018/07/news-plastic-drinking-straw-history-ban/>.

„About Bird Friendly Coffee“. *Smithsonian's National Zoo*, 30. Januar 2017, <https://nationalzoo.si.edu/migratory-birds/about-bird-friendly-coffee>.

Albrecht, Monica. „Rübenzucker, Rohrzucker und Rohrohrzucker: Das sind die Unterschiede“. *Utopia.de*, 4. Januar 2018, <https://utopia.de/ratgeber/ruebenzucker-rohrzucker-und-rohrohrzucker-das-sind-die-unterschiede/>.

America, Fairtrade. *New Study Reveals Fairtrade Is Gaining Trust And Traction*. <https://www.prnewswire.com/news-releases/new-study-reveals-fairtrade-is-gaining-trust-and-traction-300918486.html>. Zugegriffen 28. Dezember 2020.

„Are Bioplastics Better for the Environment than Conventional Plastics?“ *Ensia*, <https://ensia.com/features/bioplastics-bio-based-biodegradable-environment/>. Zugegriffen 27. Dezember 2020.

Azoury, Alex. „The Environmental Impact of K-Cups“. *Home Grounds*, <https://www.homegrounds.co/k-cup-environmental-impact/>.

Baum, Anne. „▷ Where to Recycle the Coffee Capsules? ☕ | 2020 | The Guide!“ *Top Coffee Makers*, 29. März 2020, <https://coffeemaker.top/where-to-recycle-the-coffee-capsules>.

BBC News Team. *Is there a serious problem with coffee capsules?* 19. Februar 2016, <https://www.bbc.com/news/magazine-35605927>.

„Best Reusable Coffee Cup 2020: Our Pick of the Best Eco-Friendly and Sustainable Coffee Cups“. *Expert Reviews*, <https://www.expertreviews.co.uk/go/1406710>. Zugegriffen 27. Dezember 2020.

„Best Reusable Coffee Cups 2020: 10 Eco-Conscious Coffee Mugs to Buy“. *Eco Friendly Habits*, <https://www.ecofriendlyhabits.com/best-reusable-coffee-cups/>. Zugegriffen 27. Dezember 2020.

„Best Reusable Coffee Filters For 2020“. *NatureCode*, <https://naturecode.org/best/reusable-coffee-filters/>. Zugegriffen 27. Dezember 2020.

Biodegradable vs Compostable Coffee Pods – What’s The Difference?
<https://www.urbanbrew.co/blog/biodegradable-vs-compostable-coffee-pods/>. Zugegriffen 27. Dezember 2020.

Biodegradation.pdf.
https://www.ecoproducts.com/images/pdfs/talking_points/Biodegradation.pdf. Zugegriffen 27. Dezember 2020.

„Bio-Kaffee & Fairtrade-Kaffee“. *Utopia*, <https://utopia.de/bestenlisten/bio-kaffee-fair-trade-kaffee/>.

Boydell, Hazel. „Rethinking The C Price: Should We Change How We Price Coffee?“
Perfect Daily Grind, 23. Oktober 2018, <https://perfectdailygrind.com/2018/10/rethinking-the-c-price-should-we-change-how-we-price-coffee/>.

---. „Sustainability in Coffee: What Are The Main Issues?“ *Perfect Daily Grind*, 15. November 2018, <https://perfectdailygrind.com/2018/11/sustainability-in-coffee-what-are-the-main-issues/>.

Buechley, Evan R. „How to Choose a Sustainable Coffee“. *World Economic Forum*, 28. Februar 2015, <https://www.weforum.org/agenda/2015/02/how-to-choose-a-sustainable-coffee/>.

Capsules, Waycap Refillable. „The Problem with Single-Use Coffee Capsules“. *WayCap*, 31. Juli 2019, <https://www.compatible-capsules.com/coffee-sustainability/the-problem-with-single-use-coffee-capsules/>.

Certification Scopes > 4C Services. <https://www.4c-services.org/process/certification-scopes/>. Zugegriffen 27. Dezember 2020.

Christian. „Wie OK ist eigentlich Kaffeetrinken?“ *Polarstern - 100% Ökostrom und 100% Ökogas*, 14. September 2020, <https://www.polarstern-energie.de/magazin/artikel/kaffee-fair-und-bio/>.

„Coffee“. *Fairtrade International*, <https://info.fairtrade.net/product/coffee>. Zugegriffen 27. Dezember 2020.

„Coffee Makers“. *Ethical Consumer*, 22. Februar 2019, <https://www.ethicalconsumer.org/home-garden/shopping-guide/coffee-makers>.

„Coffee Pod Reviews | The Best Tasting vs Cost per Pod“. *CHOICE*, 9. April 2020, <https://www.choice.com.au/food-and-drink/drinks/tea-and-coffee/articles/coffee-capsules>.

„Coffee’s Carbon Footprint Series“. *United Baristas*,
<https://unitedbaristas.com/series/coffees-carbon-footprint/>. Zugegriffen 31. Dezember 2020.

Craves, Julie. *Certified coffee: current market share, part 1 — Coffee & Conservation*.
Dezember 2010, <http://www.coffeehabitat.com/2010/12/certified-market-share-part-1/>.

„Cruel Coffee“. *Project LUWAK Singapore*, 31. Oktober 2013,
<https://projectluwaksg.wordpress.com/cruel-coffee/>.

Energy Use Calculator. *Electricity usage of a Coffee Maker - Energy Use Calculator*.
http://energyusecalculator.com/electricity_coffeemaker.htm. Zugegriffen 2. Januar 2021.

ENERGY_STAR_Scoping_Report_Coffee_Makers.pdf.
https://www.energystar.gov/sites/default/files/asset/document/ENERGY_STAR_Scoping_Report_Coffee_Makers.pdf. Zugegriffen 2. Januar 2021.

Feijoo, Victoria. „Reusable Coffee Cup Comparison: Which Is Best?“ *Seven Miles*, 3. Januar
2020, <https://www.sevenmiles.com.au/editorial/reusable-coffee-cup-comparison/>.

Flatley, Anja. „Sind kompostierbare Kaffeekapseln die bessere Nespresso-Alternative?“
Utopia.de, 13. Februar 2017, <https://utopia.de/ratgeber/kompostierbare-kaffeekapseln-alternative-zu-nespresso/>.

„Food & Farming: Feeding a Growing Population“. *Rainforest Alliance*,
<https://www.rainforest-alliance.org/taxonomy/term/11>. Zugegriffen 28. Dezember 2020.

„Guilt-Free Coffee Pods? Meet the 100% Compostable Answer to Your Caffeine Fix“. *The Guardian*,
13. April 2016, <http://www.theguardian.com/sustainable-business/2016/apr/13/coffee-pod-biodegradable-environment-compost>.

Handbook of Material Weathering | ScienceDirect.
<https://www.sciencedirect.com/book/9781927885314/handbook-of-material-weathering>.
Zugegriffen 27. Dezember 2020.

„Haste Makes Waste: Sun-Grown Coffee“. *Dean’s Beans Organic Coffee Company*,
<https://deansbeans.com/blogs/javatrekker-blog-news/sun-grown-shade-grown-coffee>.
Zugegriffen 28. Dezember 2020.

Hoekstra-2008-WaterfootprintFood.pdf.
<https://waterfootprint.org/media/downloads/Hoekstra-2008-WaterfootprintFood.pdf>.
Zugegriffen 28. Dezember 2020.

„Hot Stuff: How Espresso Machines Cause Global Warming – Insights“. *United Baristas*, 15.
Juni 2020, <https://unitedbaristas.com/articles/insights/2020/06/hot-stuff-how-espresso-machines-cause-global-warming/>.

How Green Are Commercial Coffee Machines | Coffee With Conscience. 16. Dezember 2020, <http://www.coffeewithconscience.org/how-green-commercial-machines/>.

How Much Energy Does It Take To Brew Your Office Coffee? 29. September 2017, <https://business.directenergy.com/blog/2017/september/international-coffee-day>.

International Coffee Organization - What's New. <http://www.ico.org/>. Zugegriffen 28. Dezember 2020.

Kaiser, Hendrik. „Why Changing to Biodegradable Coffee Pods Isn't the Answer.“ *Zerowasteman*, 7. November 2019, <https://www.zerowasteman.com/biodegradable-coffee-pods/>.

Kaye, Leon. „Companies Must Address Water Use in Coffee Production“. *The Guardian*, 17. Juni 2011, <http://www.theguardian.com/sustainable-business/water-use-coffee-sustainable-profitable>.

Knox, Alec. „How Much Coffee Cup Waste Do You Create? | Reusaboo“. *Reusaboo | Zero Waste and Eco Friendly Living*, 29. April 2019, <https://reusaboo.com/how-much-coffee-cup-waste-do-you-create/>.

Kooduvalli, Komal, u. a. „Life Cycle Assessment of Compostable Coffee Pods: A US University Based Case Study“. *Scientific Reports*, Bd. 10, Nr. 1, 1, Nature Publishing Group, Juni 2020, S. 9158. www.nature.com, doi:[10.1038/s41598-020-65058-1](https://doi.org/10.1038/s41598-020-65058-1).

Melo, De. *Environmental and Socioeconomic Impact of Organic Coffee Certification in Central America as Compared with Other Certification Seals*. S. 4.

Moore, Victoria. „Environmental Impact of Coffee Production - Facts and Figures“. *Sustainable Business Toolkit*, 7. Dezember 2020, <https://www.sustainablebusinesstoolkit.com/environmental-impact-coffee-trade/>.

Morrissy-Swan, Tomé. „The Best Reusable Coffee Cups“. *The Telegraph*, 14. November 2018. www.telegraph.co.uk, <https://www.telegraph.co.uk/recommended/leisure/best-reusable-coffee-cups/>.

Müllproblem Coffee-to-go: Warum lassen sich Einweg-Kaffebecher nicht recyceln? | Transitionsblog - ein How-To für nachhaltiges Leben. <http://www.transitionsblog.de/content/m%C3%BCllproblem-coffee-go-warum-lassen-sich-einweg-kaffebecher-nicht-recyceln>. Zugegriffen 19. März 2018.

Network, George Blacksell for Ecologist, part of the Guardian Environment. „How Green Is Your Coffee?“ *The Guardian*, 4. Oktober 2011, <http://www.theguardian.com/environment/2011/oct/04/green-coffee>.



Neufeld, Dorothy. „The Carbon Footprint of the Food Supply Chain“. *Visual Capitalist*, 10. Februar 2020, <https://www.visualcapitalist.com/visualising-the-greenhouse-gas-impact-of-each-food/>.

Nicolai, Birger. „Umweltbelastung: Wir produzieren 4000 Tonnen Kaffeekapsel-Müll“. *DIE WELT*, 8. Januar 2014. [www.welt.de, https://www.welt.de/wirtschaft/article123656432/Wir-produzieren-4000-Tonnen-Kaffeekapsel-Muell.html](https://www.welt.de/wirtschaft/article123656432/Wir-produzieren-4000-Tonnen-Kaffeekapsel-Muell.html).

Novoradovskaya, Elizaveta, u. a. „Choose to Reuse: Predictors of Using a Reusable Hot Drink Cup“. *Journal of Consumer Behaviour*, Bd. 19, Nr. 6, 2020, S. 608–17. *Wiley Online Library*, doi:<https://doi.org/10.1002/cb.1834>.

Ospina, Angie Katherine Molina. „What Are The Main Challenges Faced by Coffee Producers?“ *Perfect Daily Grind*, 22. Mai 2017, <https://perfectdailygrind.com/2017/05/what-are-the-main-challenges-faced-by-coffee-producers/>.

Park Warner, Jacqui. „Are Coffee Pods Bad for the Environment?“ *Eco & Beyond*, <https://www.ecoandbeyond.co/articles/coffee-pods-bad-for-the-environment/>.

Regalado, Miguel. „From Seed to Cup: How Do Producers Grow Coffee?“ *Perfect Daily Grind*, 2. September 2018, <https://perfectdailygrind.com/2018/09/from-seed-to-cup-how-do-producers-grow-coffee/>.

ReportLinker. „Global Coffee Pods and Capsules Market - Growth, Trends, and Forecast (2019 - 2024)“. *GlobeNewswire News Room*, 24. Februar 2020, <http://www.globenewswire.com/news-release/2020/02/24/1989422/0/en/Global-Coffee-Pods-and-Capsules-Market-Growth-Trends-and-Forecast-2019-2024.html>.

Sherriff, Lucy. „This Recyclable Coffee Cup Is Made From 100% Recyclable Paper“. *Forbes*, <https://www.forbes.com/sites/lucysherriff/2019/11/16/this-recyclable-coffee-cup-is-made-from-100-recyclable-paper/>. Zugegriffen 28. Dezember 2020.

Smith, Acacia. „An Overview of Private Sector Involvement in REDD+“. *Sustainable Business Toolkit*, 12. November 2012, <https://www.sustainablebusiness toolkit.com/an-overview-of-private-sector-involvement-in-redd/>.

Song, J. H., u. a. „Biodegradable and compostable alternatives to conventional plastics“. *Philosophical Transactions of the Royal Society B: Biological Sciences*, Bd. 364, Nr. 1526, Juli 2009, S. 2127–39. *PubMed Central*, doi:[10.1098/rstb.2008.0289](https://doi.org/10.1098/rstb.2008.0289).

Šprajcar, Maša, u. a. *PLASTICS ALIGNED WITH NATURE*. S. 32.

Staff, Reuters. „UPDATE 1-Aldi overtakes Co-op to be UK’s 5th biggest supermarket - Kantar Worldpanel“. *Reuters*, 7. Februar 2017. [de.reuters.com, https://de.reuters.com/article/britain-grocers-kantar-idUSL5N1FS1RK](https://de.reuters.com/article/britain-grocers-kantar-idUSL5N1FS1RK).

Steinlein, Christina. „Öko-Bilanz von Kaffeekapseln“. *FOCUS Online*, Juni 2017, https://www.focus.de/wissen/klima/tid-25793/oeko-bilanz-von-kaffeekapseln-80-euro-pro-kilo-weniger-kaffee-fuer-mehr-geld_aid_752523.html.

„Sustainable Coffee Guide for Eco-Friendly Coffee Makers ». *Recycling.Com*, 7. September 2020, <https://www.recycling.com/sustainable-coffee-guide/>.

Tabby. „Product Review: Reusaboo Bamboo Coffee Cup“. *Just Can't Settle*, 17. August 2019, <https://www.justcantsettle.com/2019/08/17/review-reusaboo-bamboo-coffee-cup/>.

„The 5 Best Reusable Coffee Filters (2020)“. *FullMoonCafe*, 22. Dezember 2020, <https://www.thefullmooncafe.com/best-reusable-coffee-filters/>.

The best reusable coffee cups. <https://www.telegraph.co.uk/recommended/leisure/best-reusable-coffee-cups/>. Zugegriffen 27. Dezember 2020.

„The Caffeine Fix: Coffee Consumption, History, Trends & Industry Statistics“. *MuchNeeded*, 22. Februar 2020, <https://muchneeded.com/coffee-consumption-statistics/>.

„The Massive Environmental Impact of Your Coffee Cup“. *FoodPrint*, 14. August 2019, <https://foodprint.org/blog/environmental-impact-coffee-cup/>.

„The Problem with Disposable Cups“. *Plastic EDU*, 26. Dezember 2019, <https://plastic.education/the-problem-with-disposable-cups/>.

Theobald, Chelsea. „Far Less Lovely: Exploring the Need for Fair Trade Coffee“. *Food, Fiber, and Fashion Quarterly*. *iu.pressbooks.pub*, <https://iu.pressbooks.pub/foodfiberfashionfa19/chapter/fair-trade-coffee-chelsea/>. Zugegriffen 31. Dezember 2020.

„Think before You Drink – about How to Recycle Your Coffee Cup | Susanna Rustin“. *The Guardian*, 16. März 2016, <http://www.theguardian.com/commentisfree/2016/mar/16/takeaway-coffee-cups-recycle-environment-waste>.

„Top 8 Problems with Disposable Coffee Cups | Reusaboo“. *Reusaboo | Zero Waste and Eco Friendly Living*, <https://reusaboo.com/top-8-problems-with-disposable-coffee-cups/>. Zugegriffen 28. Dezember 2020.

Toronto, University of, und Twitter Twitter. „How to Make a Greener Cup of Coffee“. *Treehugger*, <https://www.treehugger.com/how-make-greener-cup-coffee-4853322>. Zugegriffen 27. Dezember 2020.

Traylor, Richard. „Biodegradable, Compostable, & Zero Waste Explained“. *WebstaurantStore*, <https://www.webstaurantstore.com/blog/454/biodegradable-degradable-and-compostable-whats-the-difference.html>. Zugegriffen 27. Dezember 2020.



Utopia Team. „Zucker: 11 Fakten, die man kennen sollte. Von Kalorien bis Gesund...“. *Utopia.de*, 25. Juni 2019, <https://utopia.de/ratgeber/zucker-fakten-kalorien-ungesund/>.

van der Meer, Jennifer. *GREEN YOUR APPLIANCES! Coffee Makers*. 9. Mai 2007, <https://inhabitat.com/green-your-appliances-coffee-makers/>.

„What Does ‚Rainforest Alliance Certified‘ Mean?“ *Rainforest Alliance*, <https://www.rainforest-alliance.org/faqs/what-does-rainforest-alliance-certified-mean>. Zugegriffen 27. Dezember 2020.

„What Is Kopi Luwak? (And Why You Shouldn't Drink It)“. *Coffee Channel*, 17. Juni 2020, <https://coffee-channel.com/kopi-luwak/>.

„What Is the Best Eco-Friendly and Reusable Coffee Cup on the Market?“ *Living*, 27. April 2019, <https://www.euronews.com/living/2019/04/27/what-is-the-best-eco-friendly-and-reusable-coffee-cup-on-the-market>.

What's the Environmental Impact of Using Coffee Pods? 27. April 2016, <https://www.honestcoffees.com/blog/environmental-impact-of-using-coffee-pods/>.

Wienhold, Karl. „What Effect Does The C Market Have on Small Coffee Farmers?“ *Perfect Daily Grind*, 21. Juni 2016, <https://perfectdailygrind.com/2016/06/what-effect-does-the-c-market-have-on-small-coffee-farmers/>.

Winterer, Andreas. „Alternativen zu Nespresso: Diese Kapseln sind nachfüllbar“. *Utopia.de*, 31. Januar 2018, <https://utopia.de/ratgeber/mycoffeestar-coffeduck-mister-barista-nespresso-kapseln-test/>.